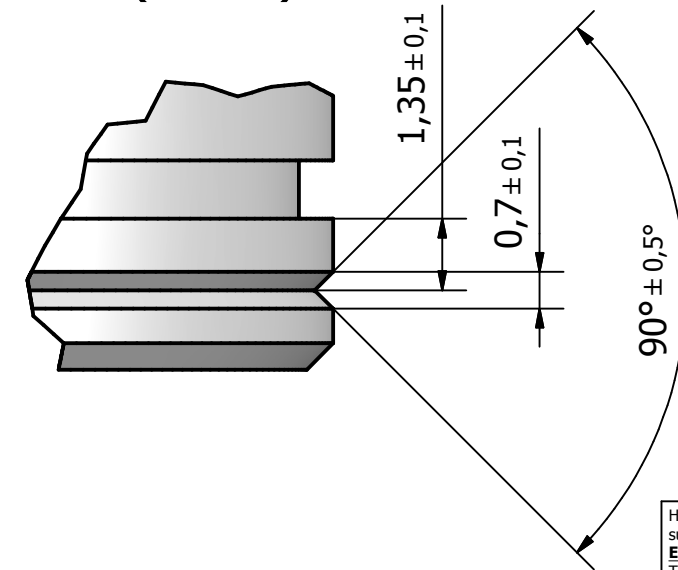


B (7:1)



How to generate part number with surfacecode?
Example:
 This part: 4801567xx
 xx will tell the type of surface.
 For choice of surface, see document J-476761

Permissible deviations for basic size range, dimensions without individual tolerance (extract from NS-ISO 2768-1, medium)

Linear dimensions, except for broken edges						
0,5 up to 3	over 3 up to 6	over 6 up to 30	over 30 up to 120	over 120 up to 400	over 400 up to 1000	over 1000 up to 2000
± 0,1	± 0,1	± 0,2	± 0,3	± 0,5	± 0,8	± 1,2
Broken edges; external radius and chamfer heights						
0,5 up to 3	over 3 up to 6	over 6				
± 0,2	± 0,5	± 1				

Metallic surfaces to be processed before assembly.
 Polyester surfaces to be processed after assembly.

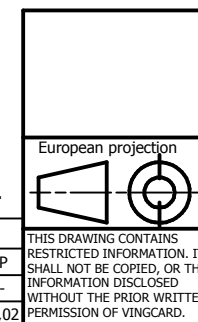
Master Sample - reference see document: J-476778

Material: HPb 59-1

Rev.	Date	Affects		Change description	Ch. by	Chk. by	Appr. by
		Geom.	Dwg				
B	2007-11-21	x	x	New layout + new tolerances	AK	RW 3	HAA

Brass Part
 * General dimensions, details features and design must be determined directly from the 3D CAD model file.
 * After polishing there should not be any contamination on the surface.

Alloy elements/Chemical composition							
	Cu	Al	Fe	Pb	Sb	Bi	P
min.	57	-	-	0,8	-	-	-
max.	60	0,2	0,5	1,9	0,01	0,003	0,02



1994-07-20	PON			1:1	
Date	Drawn by	Checked by	Approved by	Scale	
Handle Shank					
4801567				Revision B	Page no. 1/1

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